

AMENDMENTS TO THE CLAIMS

Please amend the claims as follows:

Claim 1 (Currently Amended): ~~The use of a laminating adhesive comprising as binder~~
~~a mixture of~~ A method of making a laminate comprising

applying, to at least one substrate, a laminating adhesive comprising

A) a polymer ~~obtainable by polymerizing~~ comprising free-radically
polymerizable polymerized compounds, and

B) compounds ~~containing~~ comprising ethylenically unsaturated, free-
radically polymerizable groups ~~(polymerizable groups for short)~~ and wherein
the compounds having have a weight-average molecular weight Mw of less
than 5000 g/mol, and

bonding the at least one substrate to a transparent film to form a laminate of the at
least one substrate and the transparent film ~~for high gloss film lamination, i.e., for~~
~~bonding transparent polymer films to paper or card, or for composite film lamination,~~
~~i.e., for bonding polymer films to other polymer films, metal foils or metallized films.~~

Claim 2 (Currently Amended): ~~The use as claimed in~~ The method of claim 1, wherein
the polymer is composed of at least 40% by weight of (meth)acrylates.

Claim 3 (Currently Amended): ~~The use as claimed in claim 1 or 2~~ The method of
claim 1, wherein the polymer is crosslinkable by irradiation with high-energy light.

Claim 4 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims~~
~~1 to 3~~, wherein attached to the polymer is a photoinitiator.

Claim 5 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 4~~, wherein the polymer has an average molar weight which is at least twice as high as the molar weight of B).

Claim 6 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 5~~, wherein the polymer has a K value of from 10 to 90 as measured in a 1% tetrahydrofuran solution at 21⁰C (~~tetrahydrofuran, 1% strength by weight solution, 21⁰C~~).

Claim 7 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 6~~, wherein the polymer is a solution polymer.

Claim 8 (Currently Amended): The ~~use as claimed in any of claims 1 to 7~~ method of claim 1, wherein the compounds B) at 21°C and 1 bar are liquid and have a viscosity of from 0.05 to 50 Pas.

Claim 9 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 8~~, wherein the compounds B) comprise ~~on average~~ from 1 to 5 polymerizable groups per molecule.

Claim 10 (Currently Amended): The method of claim 1 ~~use as claimed in any of claims 1 to 9~~, wherein the polymerizable groups of the compounds B) are acryloyl or methacryloyl groups.

Claim 11 (Currently Amended): The method of claim 1 ~~use as claimed in any of~~
~~claims 1 to 10~~, wherein the compounds B) are (meth)acrylic esters of polyhydric,
unalkoxylated or alkoxylated alcohols.

Claim 12 (Currently Amended): The method of claim 1 ~~use as claimed in any of~~
~~claims 1 to 11~~, wherein the weight fraction of the compounds B) is from 5 to 70% by weight,
based on the total weight of A) +B).

Claim 13 (Currently Amended): The method of claim 1 ~~use as claimed in any of~~
~~claims 1 to 12~~, further comprising from 0.0001 to 1 mol of a photoinitiator or photoinitiator
group per 100 g of the total weight of polymer A) and compounds B).

Claim 14 (Currently Amended): The method of claim 1 ~~use as claimed in any of~~
~~claims 1 to 13~~, further comprising less than 5 parts by weight of water or solvent, based on
100 parts by weight of the total weight of A) and B).

Claim 15 (Canceled).

Claim 16 (Currently Amended): A The method of claim 1 ~~as claimed in claim 15~~,
wherein the ~~UV or electron beam~~ transparent film carries print.

Claim 17 (Currently Amended): A ~~substrate assembly obtainable through the use of~~
~~claim 1 or 14 or by a~~ laminate produced by the method as claimed in claims 15 or 16 of claim

1.

Claim 18 (New): The method of Claim 1, wherein the transparent film is transparent to UV light.

Claim 19 (New): The method of Claim 1, wherein the transparent film is transparent to an electron beam.

Claim 20 (New): The method of Claim 1, further comprising irradiating the transparent film with high-energy light.